

# Kit 1596

**VOLVO 850**, 4-dr Sedan, 92-96 / \*93-97

**VOLVO 850**, 5-dr Estate, 93-96

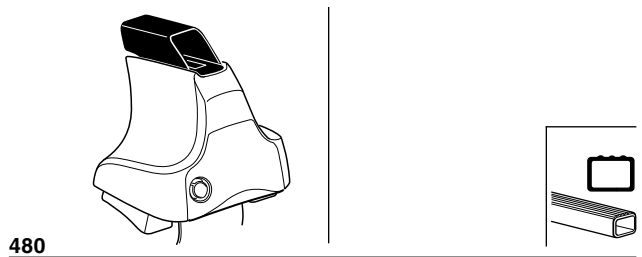
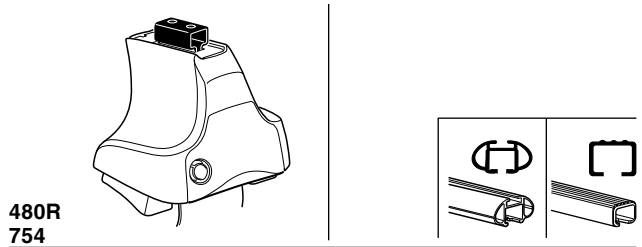
**VOLVO 850**, 5-dr Wagon, \*94-97

**VOLVO S70**, 4-dr Sedan, 97-00 / \*98-00

**VOLVO V70**, 5-dr Estate, 97-99

**VOLVO V70**, 5-dr Wagon, \*98-00

\*North America



<b>Max.</b>
<b>75kg</b>
<b>Max.</b>
<b>165 lbs</b>

x1

x4

x4

x4

x1

x4

x4

x4

x2	x2 23 mm	x1 17 mm	x2 23 mm	x2
x2	x2 23 mm	x2 23 mm	x2	x2
x4	x4	x4		

63 x2

78 x4

11 x1

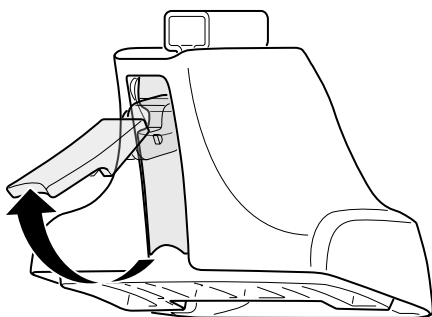
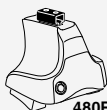
12 x1

15 x2

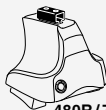
x1

**Kit**

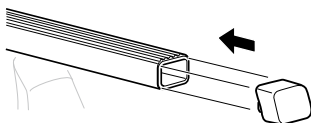
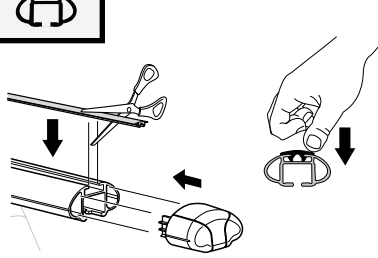
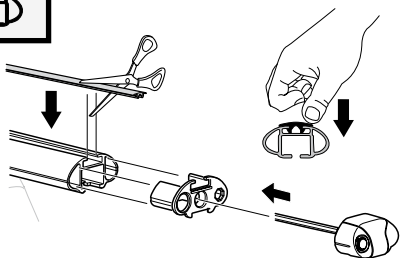
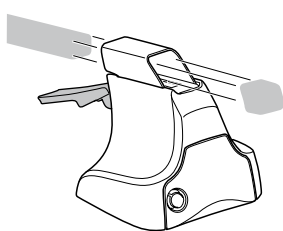
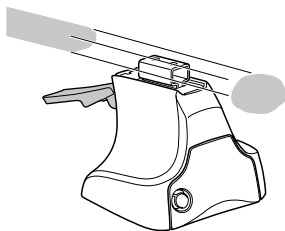
1

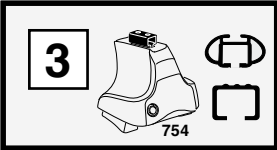


2

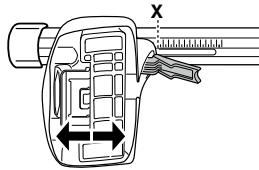


+

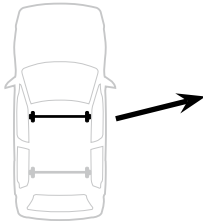
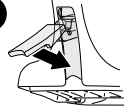




1

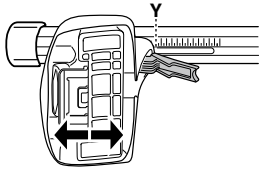


2

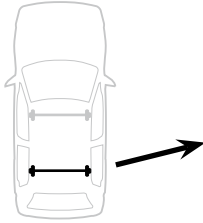
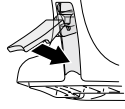


	X
<b>VOLVO 850, 4-dr Sedan, 92-96 / *93-97</b>	<b>47,5</b>
<b>VOLVO 850, 5-dr Estate, 93-96</b>	<b>46,5</b>
<b>VOLVO 850, 5-dr Wagon, *94-97</b>	<b>46,5</b>
<b>VOLVO S70, 4-dr Sedan, 97-00 / *98-00</b>	<b>47,5</b>
<b>VOLVO V70, 5-dr Estate, 97-99</b>	<b>46,5</b>
<b>VOLVO V70, 5-dr Wagon, *98-00</b>	<b>46,5</b>

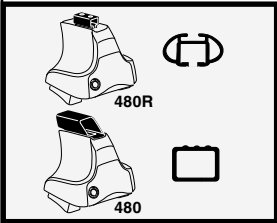
1



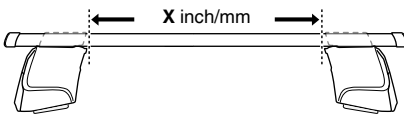
2



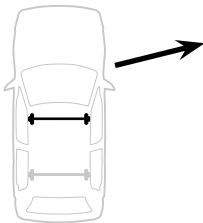
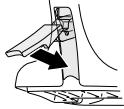
	Y
<b>VOLVO 850, 4-dr Sedan, 92-96 / *93-97</b>	<b>41,5</b>
<b>VOLVO 850, 5-dr Estate, 93-96</b>	<b>42</b>
<b>VOLVO 850, 5-dr Wagon, *94-97</b>	<b>42</b>
<b>VOLVO S70, 4-dr Sedan, 97-00 / *98-00</b>	<b>41,5</b>
<b>VOLVO V70, 5-dr Estate, 97-99</b>	<b>42</b>
<b>VOLVO V70, 5-dr Wagon, *98-00</b>	<b>42</b>



1

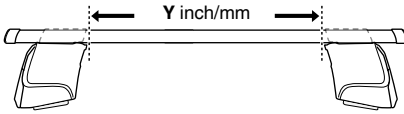


2

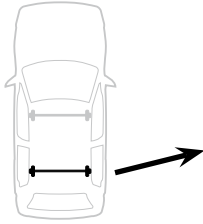
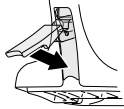


	X inch	X mm
<b>VOLVO 850, 4-dr Sedan, 92-96 / *93-97</b>	<b>44 3/8"</b>	<b>1126 mm</b>
<b>VOLVO 850, 5-dr Estate, 93-96</b>	<b>43 7/8"</b>	<b>1116 mm</b>
<b>VOLVO 850, 5-dr Wagon, *94-97</b>	<b>43 7/8"</b>	<b>1116 mm</b>
<b>VOLVO S70, 4-dr Sedan, 97-00 / *98-00</b>	<b>44 3/8"</b>	<b>1126 mm</b>
<b>VOLVO V70, 5-dr Estate, 97-99</b>	<b>43 7/8"</b>	<b>1116 mm</b>
<b>VOLVO V70, 5-dr Wagon, *98-00</b>	<b>43 7/8"</b>	<b>1116 mm</b>

1

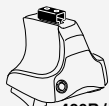


2



	Y inch	Y mm
<b>VOLVO 850, 4-dr Sedan, 92-96 / *93-97</b>	<b>42"</b>	<b>1066 mm</b>
<b>VOLVO 850, 5-dr Estate, 93-96</b>	<b>42 1/8"</b>	<b>1071 mm</b>
<b>VOLVO 850, 5-dr Wagon, *94-97</b>	<b>42 1/8"</b>	<b>1071 mm</b>
<b>VOLVO S70, 4-dr Sedan, 97-00 / *98-00</b>	<b>42"</b>	<b>1066 mm</b>
<b>VOLVO V70, 5-dr Estate, 97-99</b>	<b>42 1/8"</b>	<b>1071 mm</b>
<b>VOLVO V70, 5-dr Wagon, *98-00</b>	<b>42 1/8"</b>	<b>1071 mm</b>

4



480R/754



480

**VOLVO 850, 4-dr Sedan, 92-96 / \*93-97**

**VOLVO S70, 4-dr Sedan, 97-00 / \*98-00**

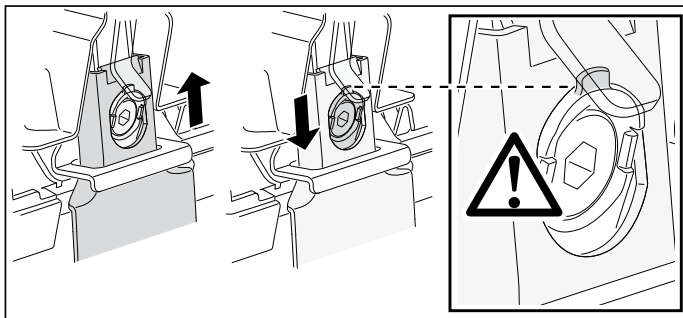
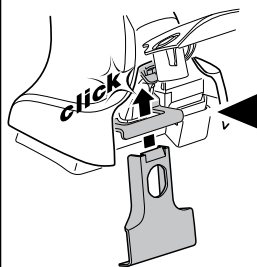
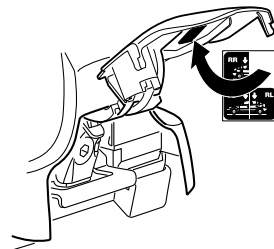
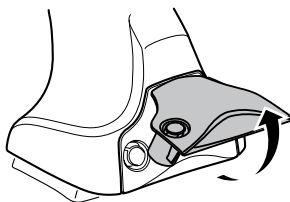
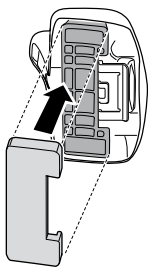


**VOLVO 850, 5-dr Estate, 93-96**

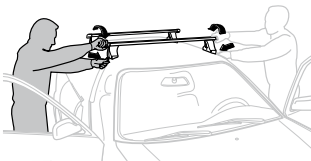
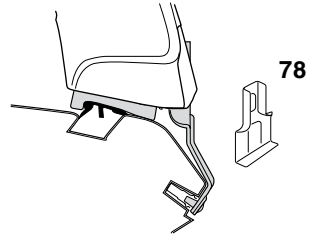
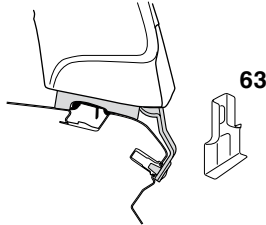
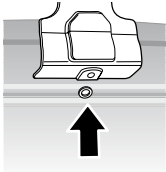
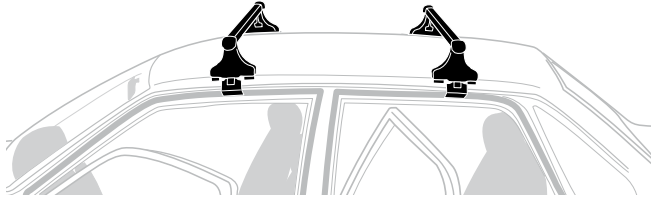
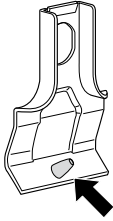
**VOLVO 850, 5-dr Wagon, \*94-97**

**VOLVO V70, 5-dr Estate, 97-99**

**VOLVO V70, 5-dr Wagon, \*98-00**



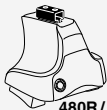
5



**GB/US** Tighten alternately  
**D** Die Schrauben abwechselnd anziehen  
**F** Serrer alternativement chaque côté  
**NL** Afwisselend aan de linker- en de rechterkant aandraaien  
**I** Alternare il serraggio delle viti  
**E** Apretar alternativamente  
**PT** Aperte alternadamente  
**S** Dra åt växelvis  
**FIN** Kierrä vuorotellen  
**EST** Pinguldage vaheldumisi  
**LAT** Pievelciet pamišus  
**LIT** Užsukinkėte pakaitomis  
**PL** Śruby dokręcaj naprzemiennie  
**RU** Затягивайте попеременно

**CZ** Pokręťta багаžníka dokręcaj dokręcaj naprzemiennie.  
**SK** Doťahujte striedavo  
**SLO** Privijajte izmenično  
**HR** Naizmjenično zategnite  
**HU** Egymástól függetlenül szorítandó  
**GR** Σφιγγετε εναλλάξ  
**TR** Dönüşümlü sıkın  
**中文** 交替拧紧  
**한국어** 번갈아 가며 조이십시오.  
**日本語** 交互に締め付けてください。  
**ไทย** ชั้้นแบบสลับ

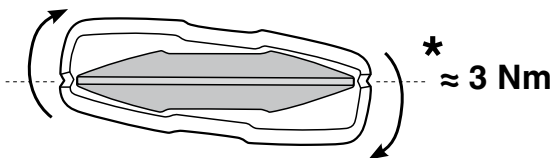
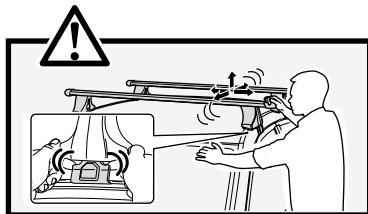
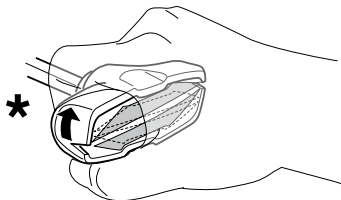
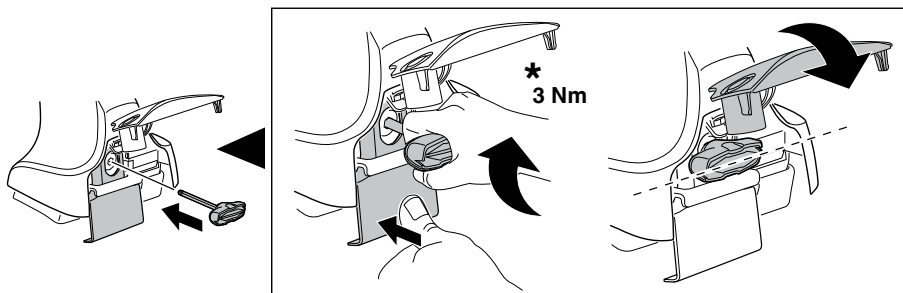
6



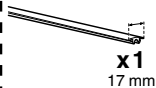
480R/754



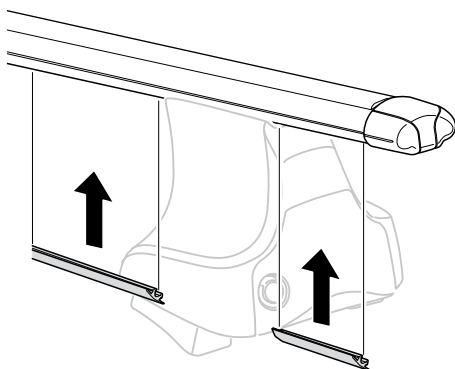
480

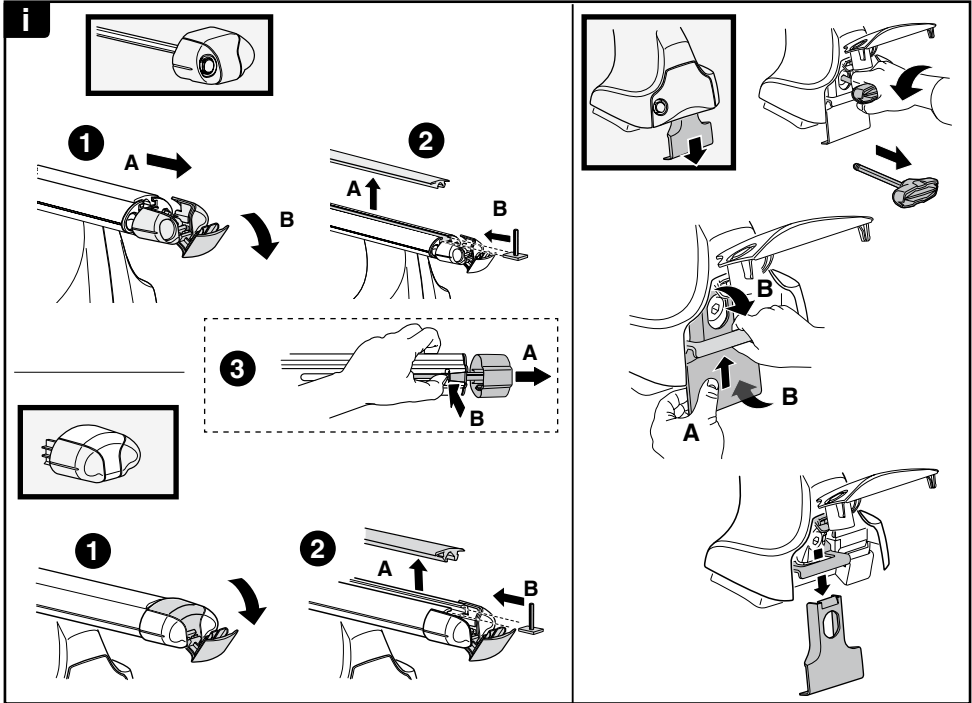
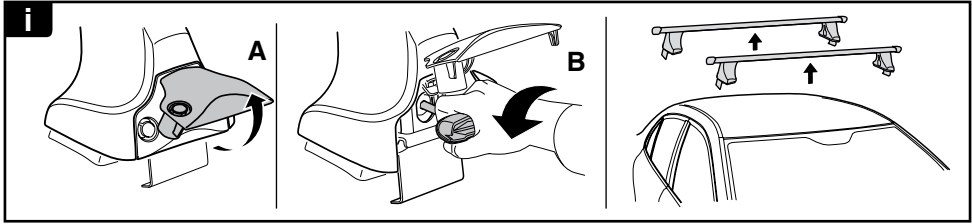


7

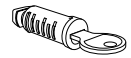
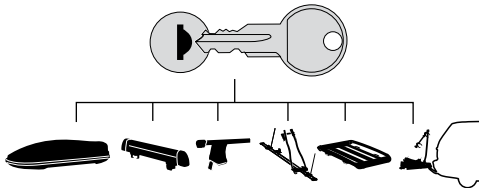


x1  
17 mm

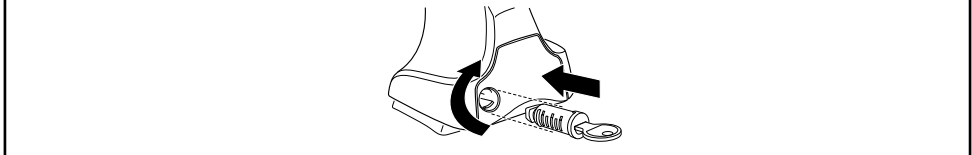




**THULE**  
SWEDEN  
**ONE  
KEY  
SYSTEM**



- 544** (x4)
- 596** (x6)
- 588** (x8)
- NA **510** (x10)
- EUR **452** (x12)
- ASIA



WW ▶ Thule Sweden AB, Box 69, 330 33 Hillerstorp, SWEDEN  
NA ▶ Thule Inc., 42 Silvermine Road, Seymour, Connecticut 06483, USA

info@thule.com  
customer.service@thule.com

www.thule.com