

Kit 1513

OPEL Insignia, 4-dr Sedan, 08–

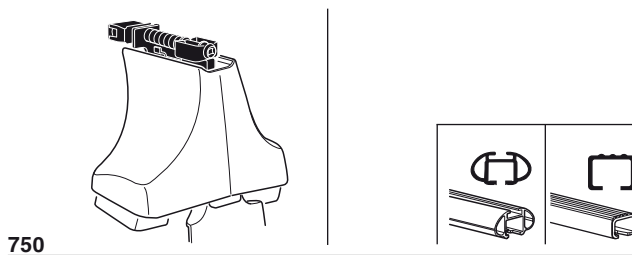
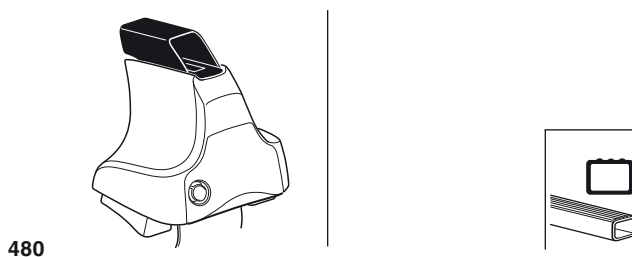
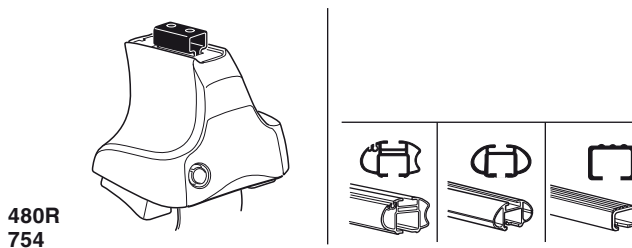
OPEL Insignia, 5-dr Hatchback, 08–

VAUXHALL Insignia, 4-dr Sedan, 08–

VAUXHALL Insignia, 5-dr Hatchback, 08–

HOLDEN Insignia, 4-dr Sedan, 08–

HOLDEN Insignia, 5-dr Hatchback, 08–



**Max.
50kg**
**Max.
110 lbs**

x1

x4

x4

x4

x4

x1

x4

x4

x4

x1

x4

x4

x2 x2 x2 x4	x2	x2 x2 x4 x4	x2 x2 x2	x2
----------------------	----	----------------------	----------------	----

1023 x1

1024 x1

1025 x2

315 x1

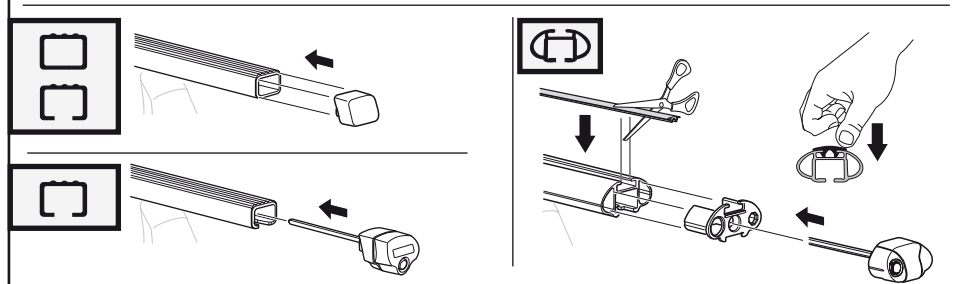
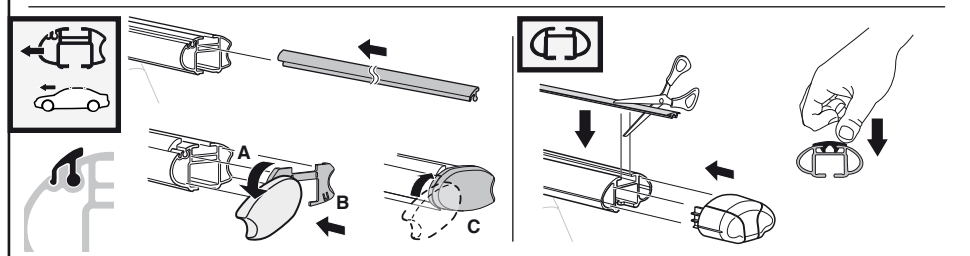
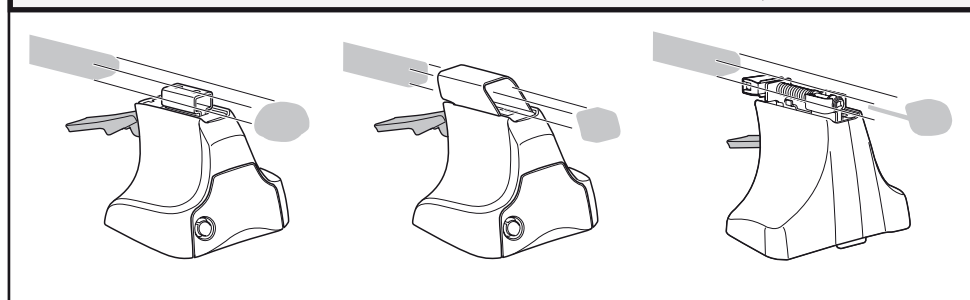
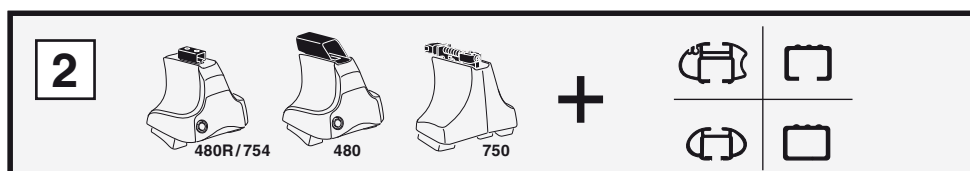
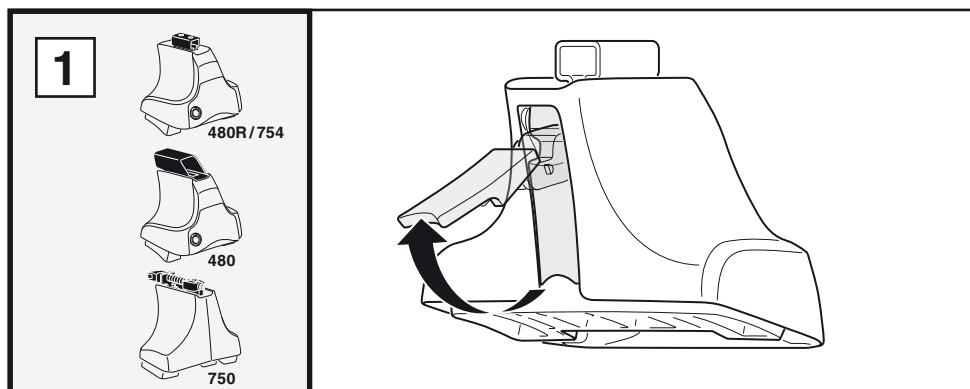
316 x1

91 x1

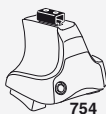
94 x1

x1

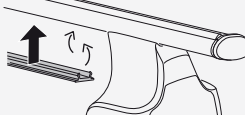
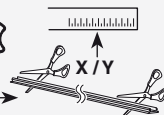
Kit



3



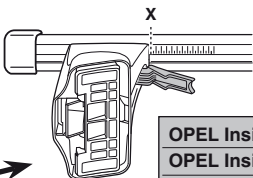
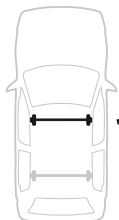
754



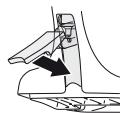
750



1

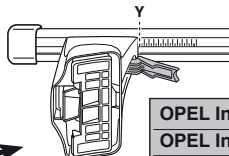
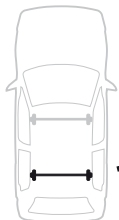


2



	X
OPEL Insignia, 4-dr Sedan, 08–	45,5
OPEL Insignia, 5-dr Hatchback, 08–	45,5
VAUXHALL Insignia, 4-dr Sedan, 08–	45,5
VAUXHALL Insignia, 5-dr Hatchback, 08–	45,5
HOLDEN Insignia, 4-dr Sedan, 08–	45,5
HOLDEN Insignia, 5-dr Hatchback, 08–	45,5

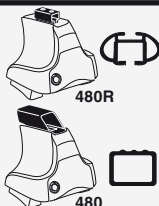
1



2



	Y
OPEL Insignia, 4-dr Sedan, 08–	39,5
OPEL Insignia, 5-dr Hatchback, 08–	39,5
VAUXHALL Insignia, 4-dr Sedan, 08–	39,5
VAUXHALL Insignia, 5-dr Hatchback, 08–	39,5
HOLDEN Insignia, 4-dr Sedan, 08–	39,5
HOLDEN Insignia, 5-dr Hatchback, 08–	39,5

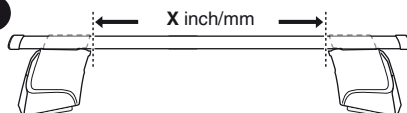


480R

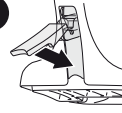


480

1

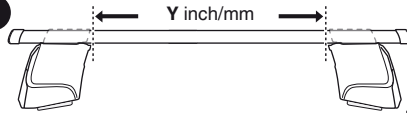


2



	X inch	X mm
OPEL Insignia, 4-dr Sedan, 08–	43 1/2"	1106 mm
OPEL Insignia, 5-dr Hatchback, 08–	43 1/2"	1106 mm
VAUXHALL Insignia, 4-dr Sedan, 08–	43 1/2"	1106 mm
VAUXHALL Insignia, 5-dr Hatchback, 08–	43 1/2"	1106 mm
HOLDEN Insignia, 4-dr Sedan, 08–	43 1/2"	1106 mm
HOLDEN Insignia, 5-dr Hatchback, 08–	43 1/2"	1106 mm

1



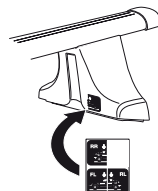
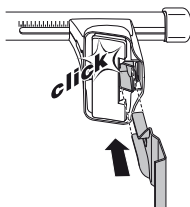
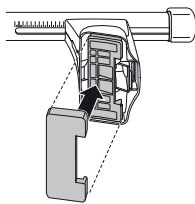
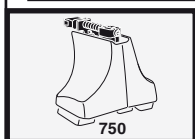
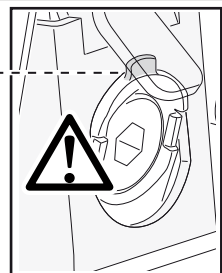
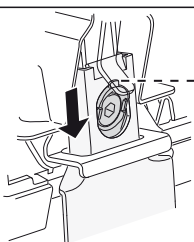
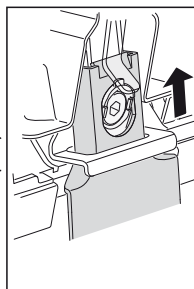
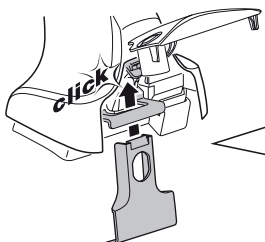
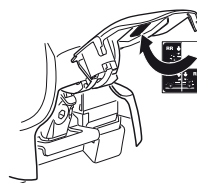
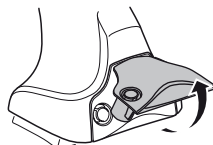
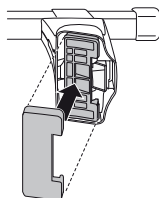
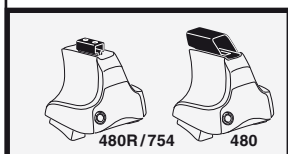
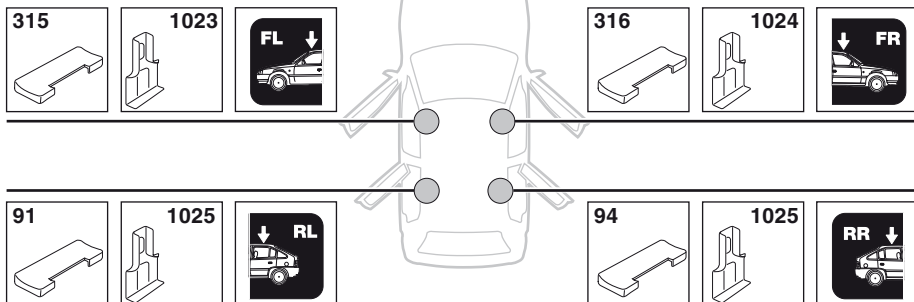
2



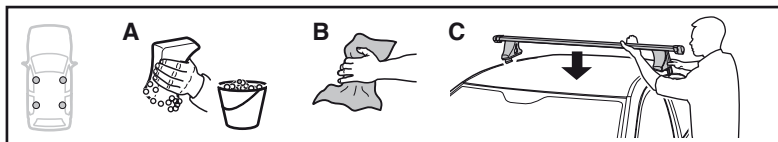
	Y inch	Y mm
OPEL Insignia, 4-dr Sedan, 08–	41 1/8"	1046 mm
OPEL Insignia, 5-dr Hatchback, 08–	41 1/8"	1046 mm
VAUXHALL Insignia, 4-dr Sedan, 08–	41 1/8"	1046 mm
VAUXHALL Insignia, 5-dr Hatchback, 08–	41 1/8"	1046 mm
HOLDEN Insignia, 4-dr Sedan, 08–	41 1/8"	1046 mm
HOLDEN Insignia, 5-dr Hatchback, 08–	41 1/8"	1046 mm

4

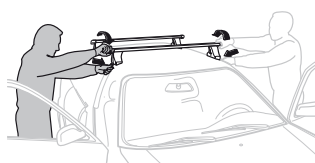
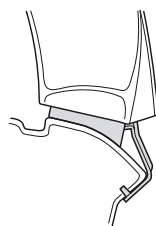
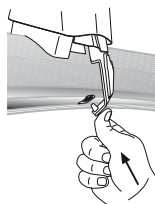
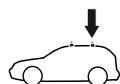
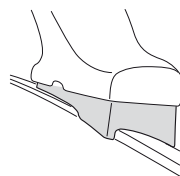
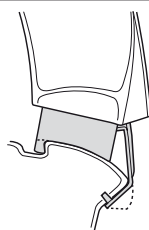
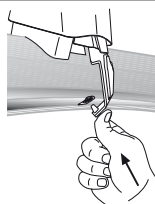
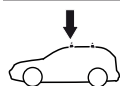
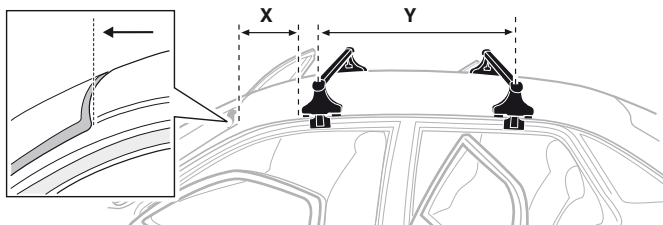
OPEL Insignia, 4-dr Sedan, 08–
 OPEL Insignia, 5-dr Hatchback, 08–
 VAUXHALL Insignia, 4-dr Sedan, 08–
 VAUXHALL Insignia, 5-dr Hatchback, 08–
 HOLDEN Insignia, 4-dr Sedan, 08–
 HOLDEN Insignia, 5-dr Hatchback, 08–



5



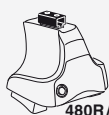
	X mm	Y mm	X inch	Y inch
OPEL Insignia, 4-dr Sedan, 08–	140 mm	715 mm	5 1/2"	28 1/8"
OPEL Insignia, 5-dr Hatchback, 08–	140 mm	715 mm	5 1/2"	28 1/8"
VAUXHALL Insignia, 4-dr Sedan, 08–	140 mm	715 mm	5 1/2"	28 1/8"
VAUXHALL Insignia, 5-dr Hatchback, 08–	140 mm	715 mm	5 1/2"	28 1/8"
HOLDEN Insignia, 4-dr Sedan, 08–	140 mm	715 mm	5 1/2"	28 1/8"
HOLDEN Insignia, 5-dr Hatchback, 08–	140 mm	715 mm	5 1/2"	28 1/8"



GB/US Tighten alternately
D Die Schrauben abwechselnd anziehen
F Serrer alternativement chaque côté
NL Afwisselend aan de linker- en de rechterkant aandraaien
I Alternare il serraggio delle viti
E Apretar alternativamente
PT Aperte alternadamente
S Dra åt växelsvis
FIN Kierrä vuorotellen
EST Pinguldage vaheldumisi
LAT Pievelciēt pamišus
LIT Užsukinėkite pakaitomis
PL Śruby dokręcaj naprzemiennie
RU Затягивайте попеременно

CZ Pokrétla багажника dokręcaj dokręcaj naprzemiennie.
SK Dofahujte striedavo
SLO Privijajte izmenično.
HR Naizmjenično zategnite
HU Egymástól függetlenül szorítandó
GR Σφιγγετε εναλλάξ
TR Dönüşümlü sıkın
中文 交替拧紧
한국어 번갈아 가며 조이십시오.
日本語 交互に締め付けてください。
ไทย ชั้นในแบบสลับ

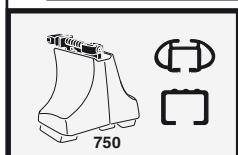
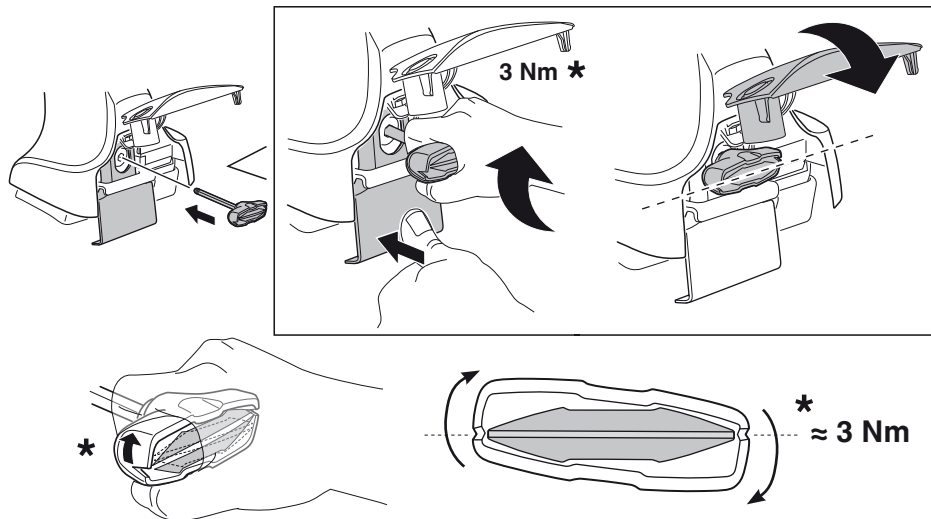
6



480R/754



480



750

